

Installation Guide for 14-18 GMC Sierra LUXX-Series LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrival innovative technology. The following installation guide we take you through the installation of your new **ALPHAREX TAIL LIGHTS** for your 14-18 GMC Sierra step by step.

DO NOT USE DIELECTRIC GREASE!



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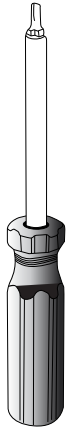
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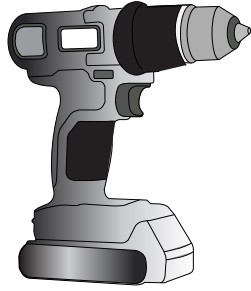
PART I REMOVE TAIL LIGHTS

INSTALLATION TOOLS

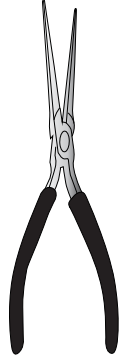
PREPARE THESE TOOLS FOR INSTALLATION



Torx
Screwdriver



Power Tool



Pliers



Pick Tool



1/4 Ratchet



1/4 Extension

T15
T25
Star Torx



Socket

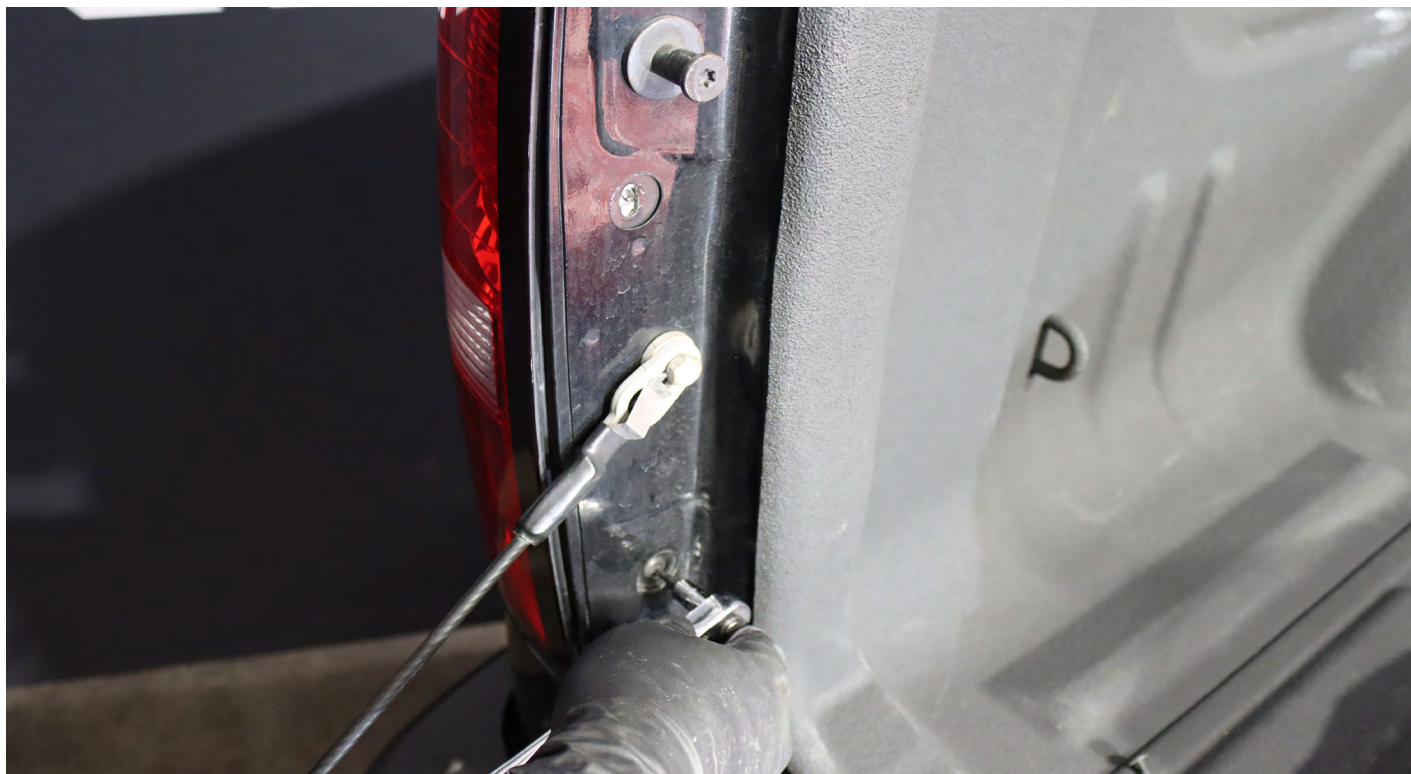
NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

Whenever working on your vehicle always make sure your vehicle is parked with the ignition off.



STEP 1. REMOVE TAIL LIGHTS SCREWS

Open the trunk gate and start by removing the tail light's screws.



Remove the top and bottom T15 screws from each side of the tail lights.



Gently remove the tail lights by pulling outward.

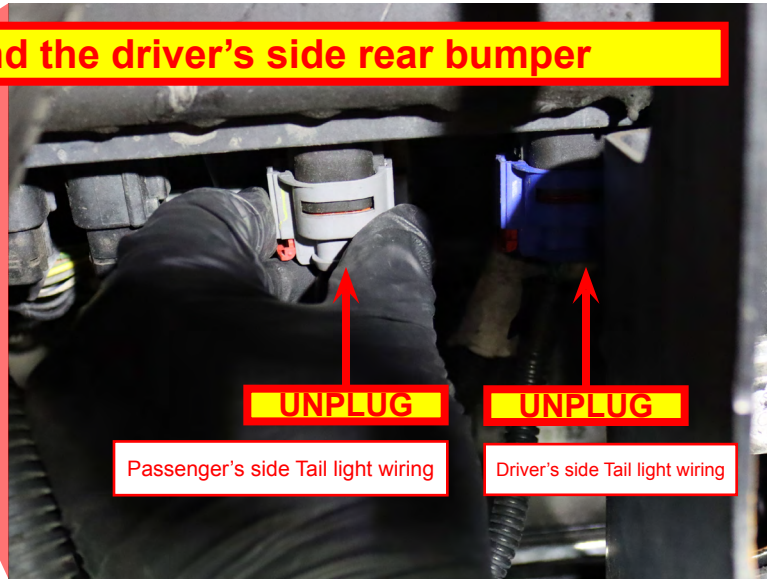


STEP 2. UNPLUG THE LIGHTS SOCKETS

Before removing the tail lights, it is necessary to remove the entire wiring and unplug the sockets from under/behind the driver's side rear bumper.

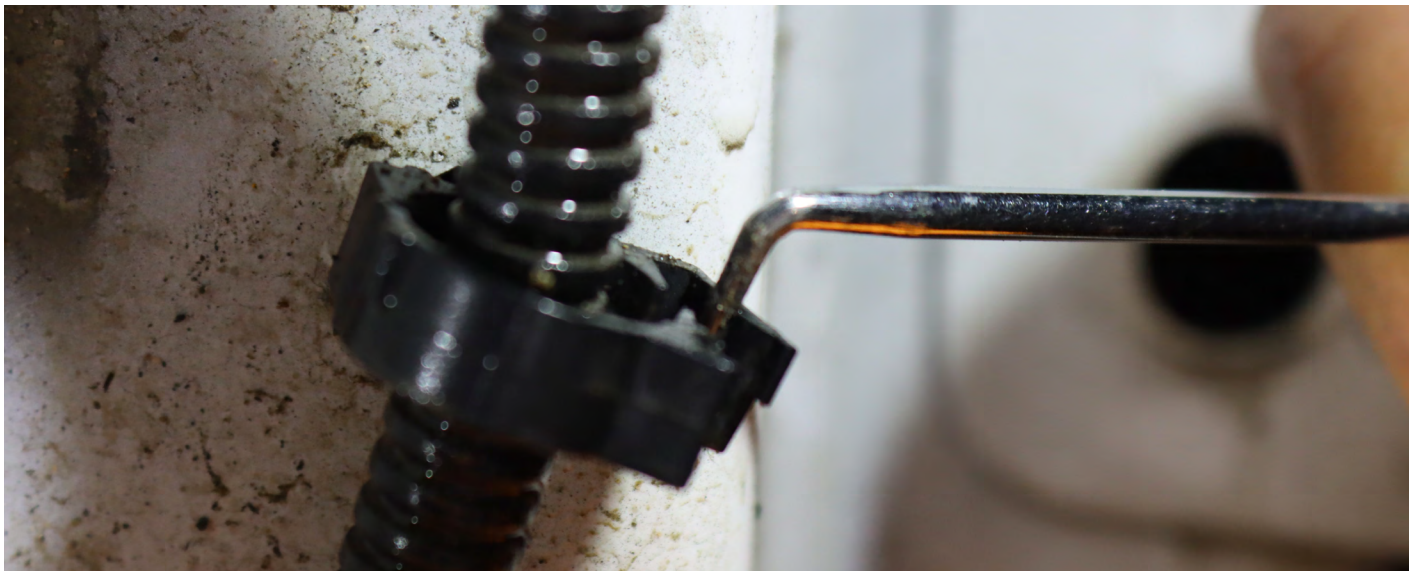


VIEWING from behind the driver's side rear bumper



STEP 3. REMOVE THE WIRING AND THE TAIL LIGHTS

To remove the wiring, use a pick tool to unclip the cable clips as shown from the pictures below.



There are (2) cable clips securing the wiring for the driver's side tail light and (4) cable clips securing for the wiring for the passenger's side tail light.





Once tail lights and wirings are removed, please set them aside for the factory mounts transfer into your new ALPHAREX tail lights..



STEP 4. TRANSFER THE FACTORY MOUNTS

After tail lights are removed, use T25 screwdriver to transfer the factory mounts into your new ALPHAREX tail lights. There are (2) mounts per each tail lights.



Transfer to ALPHAREX
Tail lights



PART II INSTALL ALPHAREX TAIL LIGHTS



STEP 1. ROUTE & PLUG THE TAIL LIGHTS WIRING

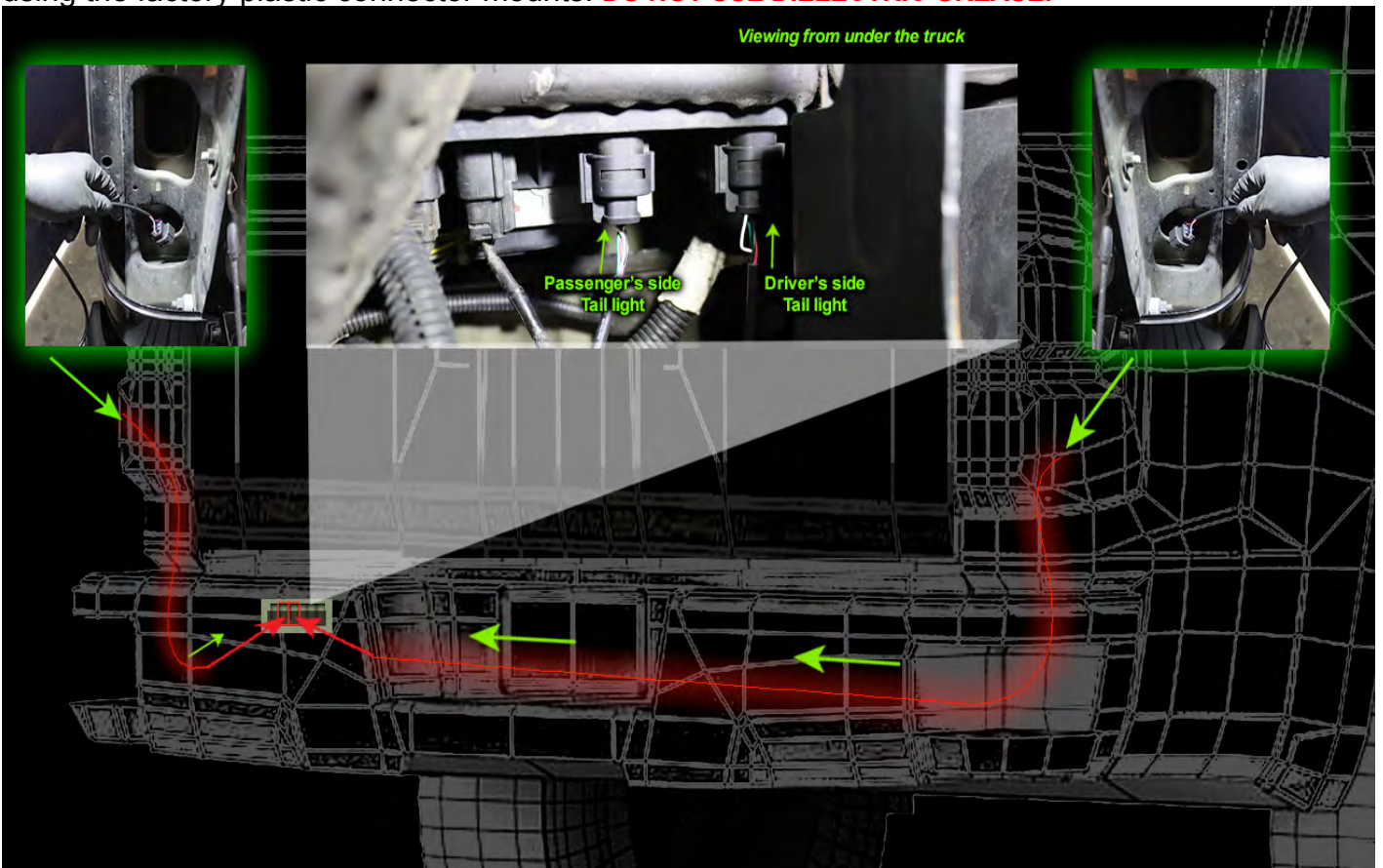
Before installation, it is important that you have transferred the factory mounts into the new ALPHAREX tail lights. Now, lets get ready to route and plug the wiring into the truck.





Route the tail light wiring into the truck (as shown from the illustration) and secure each section using the factory plastic connector mounts. **DO NOT USE DIELECTRIC GREASE!**

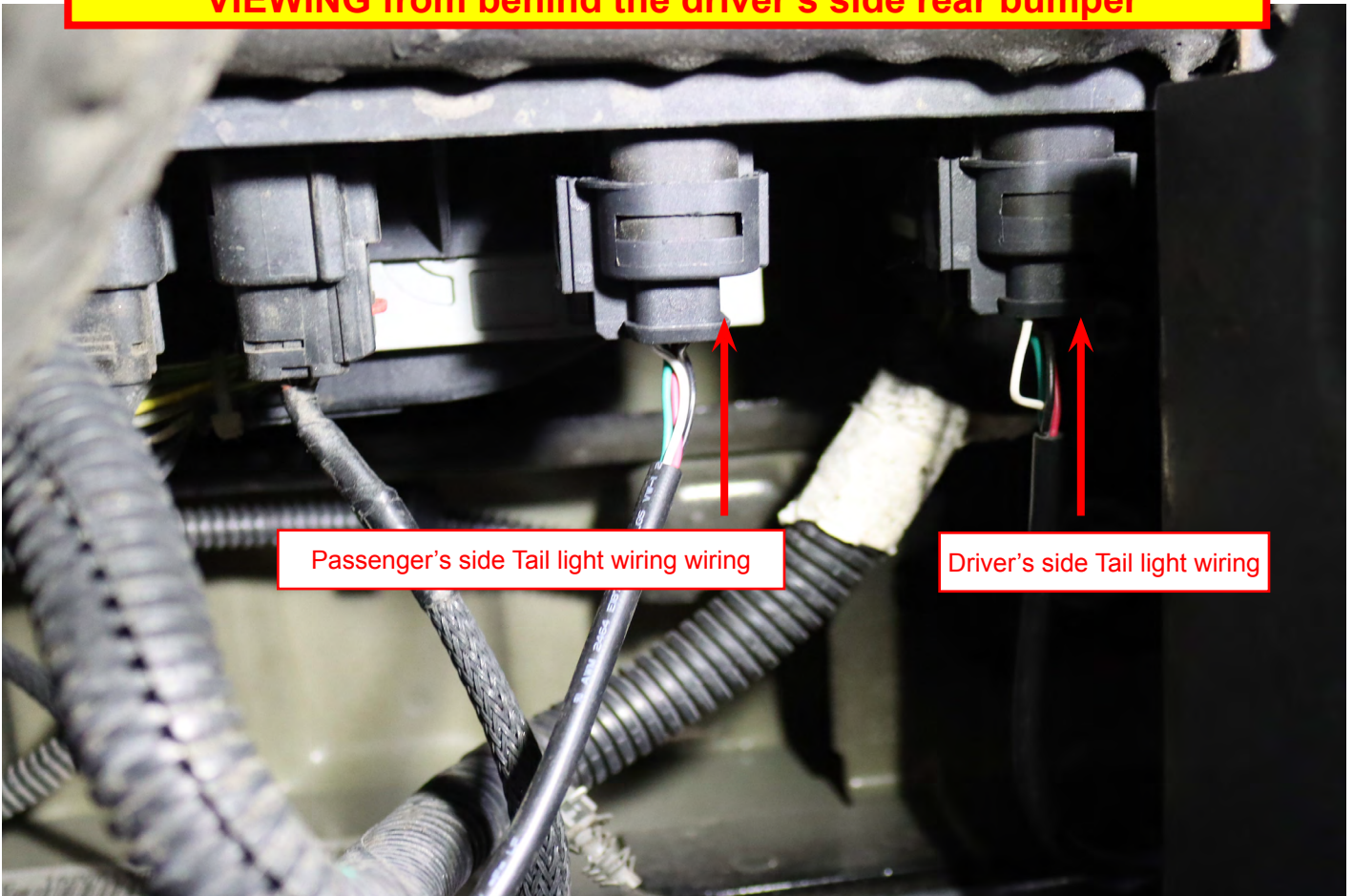
Viewing from under the truck





Plug-in the wiring sockets as shown from the picture below. **DO NOT USE DIELECTRIC GREASE!**

VIEWING from behind the driver's side rear bumper



Passenger's side Tail light wiring

Driver's side Tail light wiring

STEP 2. INSTALL THE TAIL LIGHTS

Gently push the tail light into the mounting position and use T15 screwdriver to tighten the top and bottom screws.



Please repeat the same process for the other side of the tail light.

NOTE: *Whenever using a power wrench, please make sure do not overtighten the bolts.*



STEP 3. COMPLETE INSTALLATION

Congratulations!
you have completed the installation for ALPHAREX 14-18 GMC Sierra LUXX-Series LED tail lights.

